




Firing Instructions

MC



	Preheating temp.	Drying time	Raise of temp.	Vacuum start @	Final temp.	Holding time	Appearance
Oxidation	Refer to the alloy manufacturer's instructions						
1st Opaque Firing	500° C	6+ 2 min → ↑	70° C/min	550° C, Yes	980° C	1 min	High Shining
2nd Opaque Firing	500° C	6+ 2 min → ↑	70° C/min	550° C, Yes	970° C	1 min	High Shining
1st and 2nd Shoulder Firing	500° C	2 min ↑	70° C/min	550° C, Yes	970° C	1 min	Shining
1st Dentine Firing	500° C	4+2 min → ↑	50° C/min	550° C, Yes	910° C	1 min	Shining
2nd Dentine Firing	500° C	4+2 min → ↑	50° C/min	550° C, Yes	900° C	1 min	Shining
Glaze Firing	550° C	2 min ↑	50° C/min	890° C	1 min	Shining
Glaze firing with glaze powder	480° C	2 min ↑	45° C/min	850° C	1 min	Shining
Correction powder firing	450° C	4 min ↑	45° C/min	500° C, Yes	770° C	1 min	Shining