


Firing Instructions

ZR



	Preheating temp.	Drying time	Raise of temp.	Vacuum start @	Final temp.	Holing time	Appearance
Shoulder Firing	450° C	4 min ↑	40° C/min	500° C, Yes	840° C	1 min	Shining
FM- Firing	450° C	6+2 min →↑	50° C/min	500° C, Yes	820° C	1 min	High Shining
1st Dentine Firing	450° C	4+2 min →↑	40° C/min	500° C, Yes	810° C	1 min	Shining
2nd Dentine Firing	450° C	4+2 min →↑	40° C/min	500° C, Yes	800° C	1 min	Shining
Glaze Firing	480° C	2 min ↑	40° C/min	820° C	Shining
Glaze firing with glaze powder	480° C	2 min ↑	45° C/min	790° C	1 min	Shining
Correction powder firing	450° C	4 min ↑	45° C/min	500° C, Yes	690° C	1 min	Shining